FTS9 Frame Connection Kit Part #: 1006535

For Connecting two FTS9 dock frame ends together or two connection points on a parallel connection.

Parts List						
ITEM	QTY	PART NUMBER DESCRIPTION				
1	12	1002376	Bolt 1/2 x 1.0			
2	12	1001794	Nut Jam 1/2			
3	12	1002561	1/2" Lock Washer			
4	2	1002914	Splice Plate			

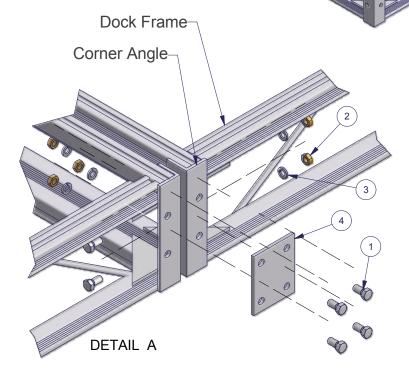


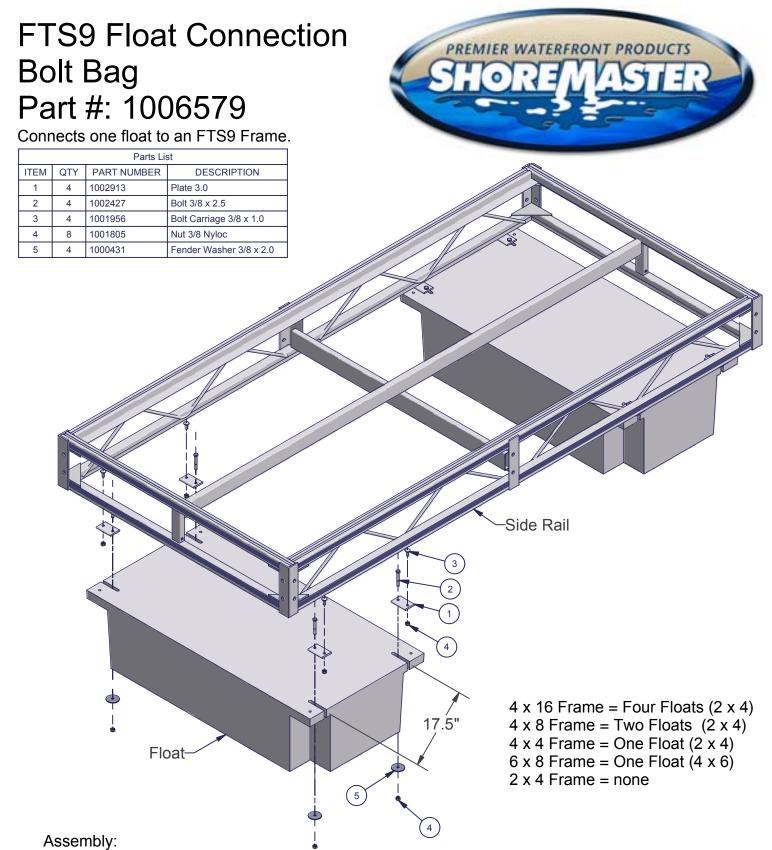
Attach two dock frames together by thru-bolting the adjacent angles with two Bolts 1/2 x 1.0, two Lock Washers 1/2 and Nuts Jam 1/2.

Secure one Splice Plate to the side of the Corner Angle of the two dock frames with four Bolts 1/2 x 1.0, four Lock Washers 1/2 and four Nuts Jam 1/2 at each connection point - as shown in Detail "A."

Parallel Frame Connections:

- 4 x 8 and 6 x 8 frames to have three connection points total.
- 4 x 16 frames have five connection points total (minimum of four must be connected).





Attach two Plates 3.0 to each Side Rail with one Bolt Carriage 3/8 x 1.0 and one Nut 3/8 Nyloc at each place - as shown.

Note: The attachment slots on the floats are 17.5" on-center. Be sure the Plates 3.0 are the same distance in from the end of the dock frame on each Side Rail and that they are spaced 17.5" on-center.

Attach the Float to each of the four Plates 3.0 with one Bolt 3/8 x 2.5, one Fender Washer and one Nut 3/8 Nyloc - as shown.

Part #: 1000524

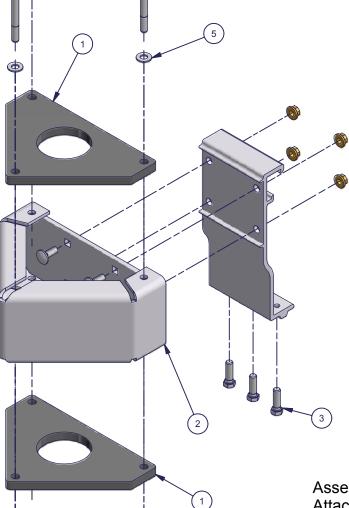
Bolt Bag - QC Pipe Bracket

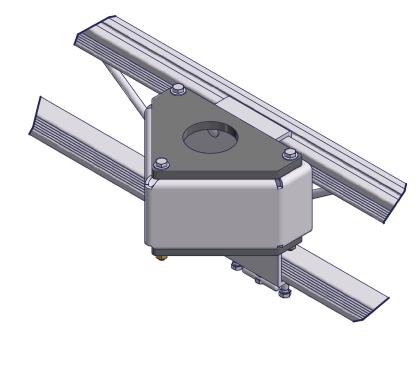
(Part #: 1006675 - QC Pipe Guide

FTS9 - Complete)



1006675 - QC Pipe Guide - FTS9			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1000943 Wear Plate	
2 1 1003815 QC Pipe Bracket		QC Pipe Bracket	
-	1	1000524	Bolt Bag
3	3	1002422	Bolt 3/8 x 1.25
4	3	1002446	Bolt 3/8 x 6.0
5	6	1002599	Washer Flat 3/8
6	3	1001805	Nut Nyloc 3/8





Assembly:

Attach the QC Bracket (sold separately) to the Pipe Bracket as instructed in the TS9 Quick-Connect Accessory Connector Instructions.

Attach two Wear Plates to the Pipe Bracket. Secure with three Bolts 3/8 x 6.0, six Washers Flat 3/8 and three Nuts 3/8 Nyloc - as shown.

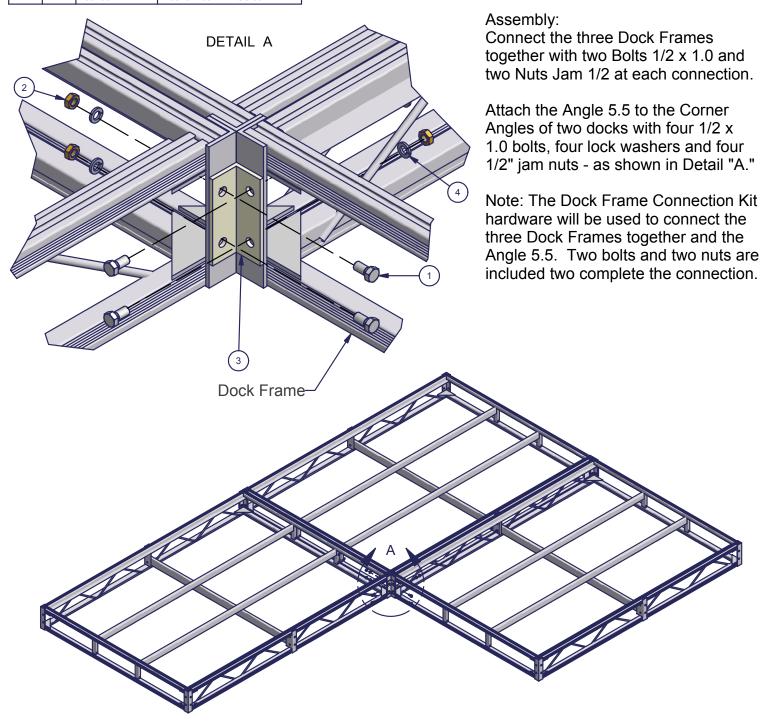
Place the QC Pipe Bracket on the FTS9 Frame as instructed in the TS9 Quick-Connect Accessory Connector Instructions. Secure with three Bolts 3/8 x 1.25 - as shown.

Part # 1004458 FTS9 Tri-State Connector Kit



For connecting three dock section together where the corners meet.

Parts List						
ITEM	QTY	PART NUMBER	DESCRIPTION			
1	2	1002376	Bolt 1/2 x 1.0			
2	2	1001794	01794 Nut Jam 1/2			
3	1	1002802	Connector Angle 5.5			
4	2	1002561	Washer Lock 1/2" SS 304			





Assembly:

Attach the Chain Anchor Angle to the Corner Angle of the FTS9 frame where desired. Secure with four Bolts 1/2 x 1-1/4, four Washers Flat 1/2, four Lock Washers 1/2 and four Nuts Jam 1/2 - as shown. Slide the chain into the Keyhole slot at desired scope. Attach the slack chain to the Chain Anchor Angle with one Bolt 3/8 x 1-1/4 and one Nut 3/8 Flange.

Note: Keyhole slot accepts both 5/16" and 3/8" chain.

Part # 1006550 FTS9 Chain Anchor Plate Kit

2

4

5

6

1001958

1001802

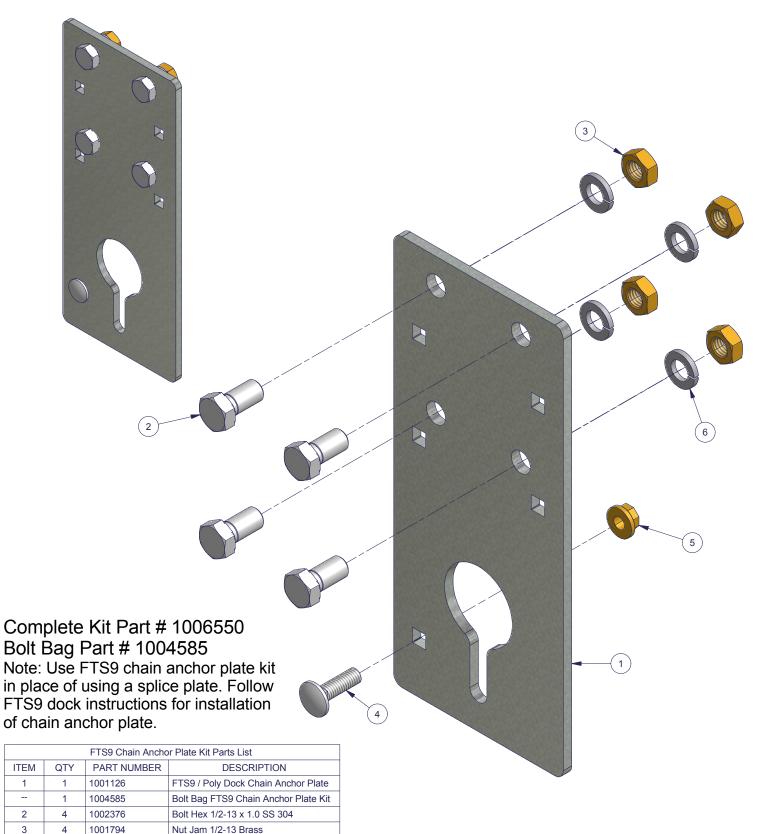
1002561

Bolt Carriage 3/8-16 x 1.25 SS 304

Nut Flange 3/8-16 Brass

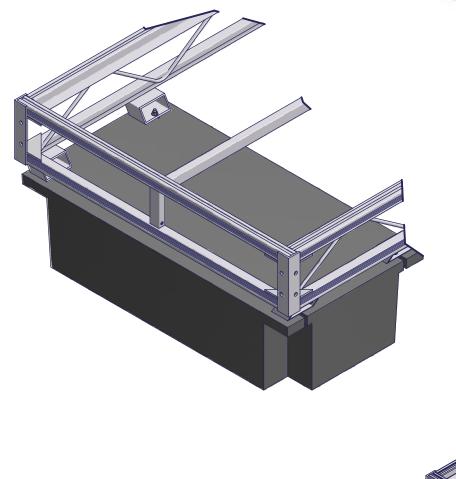
Washer Lock 1/2" SS 304

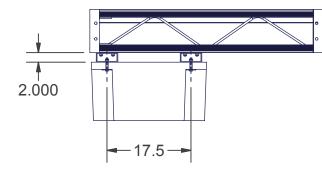




Part # 1004505 FTS9 Float Spacer Kit







Step 1. Attach Float Clip Tube to dock frame using two Bolts Carriage 3/8 x 1.0, two Washers 3/8 and two Nuts Nyloc 3/8. Space Float Clip Tubes 17.5" apart so they will line up with slots in float.

Step 2. Attach float to Float Clip Tubes using four Bolts 3/8 x 2.5, four Washers Fender 3/8, four Washers Flat 3/8 and four Nuts Nyloc 3/8.

FTS9 Float Spacer Kit Parts List P/N: 1004505						
ITEM	QTY	PART NUMBER	DESCRIPTION			
-	1	1004505	FTS9 Float Spacer Kit			
1	4	1004830	Float Clip Tube			
2	8	1001956	Bolt Carriage 3/8 x 1.0			
3	12	1001805	Nut Nyloc 3/8			
4	12	1002599	Washer Flat 3/8			
5	4	1002427	Bolt Hex 3/8 x 2.5			
6	4	1000431	Washer Fender 3/8 x 2.0			

